

203 2.0

Work Order ID 105618

Thursday, August 08, 2013 2:36:12 PM

105618

Page 1

Item ID: D3912-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Eyebolt

Stop

NS2

Start Date: 8/8/2013 Start Qty: 40.00

40

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-08-08

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr Revision Nbr

D3912 B

100

0.00

100

Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA871 AND DWG

Prog Rev: 1A

Dwg Rev: B

Deburr as required

SA 13-10-03

40 ✓

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

SA 13-10-03

40 ✓

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Page 2

Thursday, August 08, 2013 2:36:12 PM

Item ID: D3912-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Eyebolt

Stop

NS2

Start Date: 8/8/2013 Start Qty: 40.00

40

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

120

120

QC

Quality Control

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

ark 13/10/09

40 0

130

130

Packaging

Packaging

Identify as per dwg & Stock Location: ST144

0.00

DAS

33

9-89

13-10-09

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

AK/km 13/10/10

MF

13-10-10

Picklist Print

Thursday, August 08, 2013 2:36:16 PM

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Work Order ID: 105618

105618

Parent Item: D3912-1

D3912-1

Parent Item Name: Eyebolt

Start Date: 8/8/2013

Required Date: 8/22/2013

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R2.000		Purchased	No			100	f	13.2660	0.25	10.52632			

M303R2 000

303 ROUND BAR 2"

**

13-10-03

Location	Loc Qty	Loc Code
MAT029	13.266	
116656	2.854	
116700	0.708	
121846	2.972	
122682	6.732	

10.5 ft

3'

4'

3.5

126805

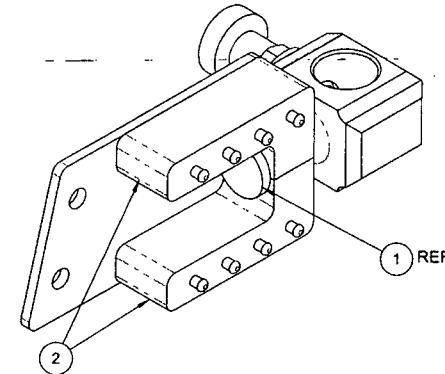
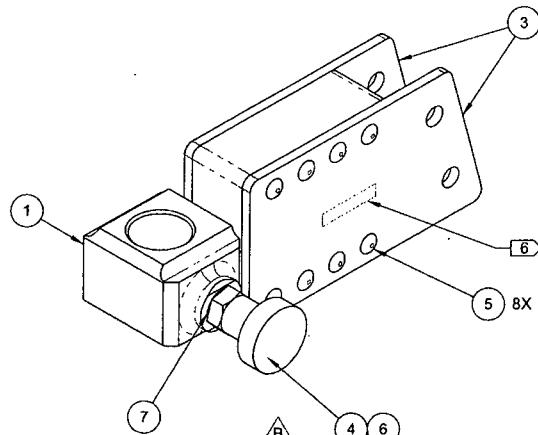
DART AEROSPACE LTD	Work Order:	105618
Description: Eyebolt	Part Number:	D3912-1
Inspection Dwg: D3912	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by: <u>J</u>	Audited by: <u>CM</u>	Preliminary Approval:
Date: 13/10/03	Date: 13/10/03	Date:

Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ	
B	10.08.09	Dimensions revised per Dwg Rev B	KJ	

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

105618 MW
13-08-08

RELEASED
2010-07-16
105

D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0683R ADDED, BOSS ADDED TO D3912-1.			JPH	10.06.28
A	NEW ISSUE			JPH	10.03.04
REV.	DESCRIPTION			BY	DATE
DESIGN	15	DART AEROSPACE LTD			
DRAWN		HAWKESBURY, ONTARIO, CANADA			
CHECKED		DRAWING NO. D3912			REV. B
MFG. APPR.		TITLE EYEBOLT RECEIVER ASSY			NTS
APPROVED		SCALE			
DE APPR.		DATE 10.06.28			
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105618

